IP6000 INSTALLATION AND OPERATION MANUAL

DANGER, WARNING, CAUTION and NOTE statements

**DANGER**  Refers to conditions or hazards which could result in serious personal injury or death.

**WARNING**  Refers to conditions or hazards which could result in personal injury.

**CAUTION**  Refers to conditions or hazards which could result in equipment or property damage.

**NOTE**  Alerts you to facts or special instructions.

ALL DANGER, WARNING, AND CAUTION NOTICES MUST BE COMPLIED WITH IN FULL

**SPECIFICATIONS**

| Min./Max. Supply Pressure | Minimum - 3 psig (21 kPa)  
Above maximum output  
Maximum - 100 psig (700 kPa) |
|--------------------------|-------------------------------|
| Supply Pressure Sensitivity | <± 0.1% of span per psig  
(<± 0.15% of span per 10 kPa) |
| Linearity | <± 0.75% of span |
| Repeatability | < 0.5% of span |
| Hysteresis | < 1.0% of span |
| Flow Rate | 4.5 scfm (7.6 m³/hr ANR) at  
25 psig (175 kPa) supply  
12.0 scfm (20.0 m³/hr ANR) at  
100 psig (700 kPa) supply |
| Maximum Air Consumption | .05 scfm (.07 m³/hr) midrange typical |
| Port Sizes | 1/4 NPT (Pneumatic)  
1/2 NPT (Electric) |

1. DESCRIPTION and INSTALLATION

1.1 Description

1.1.1 The series IP6000 converts a current or voltage input signal to a linearly proportional pneumatic output pressure. This versatile instrument is designed for control applications that require a high degree of reliability and repeatability at an economical cost.

1.2 Principle of Operation

1.2.1 The IP6000 is a force balance device in which a coil is suspended in the field of a magnet by a flexure. Current flowing through the coil generates axial movement of the coil and flexure. The flexure moves towards the nozzle and creates back pressure which acts as a pilot pressure to an integral booster relay. Input signal increases (or decreases for reverse acting) cause proportional output pressure increases.

Zero and Span are calibrated by turning adjust screws on the front face of the unit. Adjustment of the zero screw repositions the nozzle relative to the flexure. The span adjustment is a potentiometer that controls the amount of current through the coil.

1.3 Mounting

1.3.1 Unit may be pipe, panel, or bracket mounted. Mounting may be at any angle, though may require field adjustment. High external vibration may cause output fluctuations. Mounting in a vibration-free area is recommended.
1.4 Pneumatic Connections

1.4.1 The 1/4 NPT supply and output ports are marked “IN” and “OUT” respectively on the base of the unit. Clean all pipe lines to remove contamination before installation. Apply pipe compound to male threads of the air line only. Avoid getting compound in the air lines.

Clean dry instrument quality air must be used. To insure optimum performance supply pressure should be regulated. To provide stable inlet pressure and prevent contamination of the internal section of the transducer the use of an Instrument Air Filter Regulator is recommended.

The two unmarked ports on the base of the unit are gage ports but may be used as alternative output ports. Any unused ports must be plugged.

1.5 Electrical Connections

1.5.1 Electrical connections are made to the black and white leads extending out from the 1/2 NPT conduit fitting. When the positive side of the input signal is connected to the black lead, the output pressure will increase as the input signal increases. For reverse acting mode (increasing input signal decreases output pressure), connect positive side of the input signal to the white lead.

Figure 1 DIN 43650 Connector

2. OPERATION

2.1 Calibration

2.1.1 Zero and Span should always be checked after mounting. If unit is calibrated in a vertical position and then mounted at an angle, readjustment of the zero is necessary. To calibrate use the following procedure:

1. Open protective covers to expose zero and span adjustment screws.
2. Connect the recommended air supply to the inlet of the transducer and an accurate pressure gage to the outlet.
3. Connect the electrical input and set the input signal to the minimum value of the range being used (e.g. 4 mA for a 4-20 mA unit).
4. Observe the output pressure. If necessary adjust zero screw until reaching minimum output pressure setting. Turn zero screw counter clockwise to increase pressure, clockwise to decrease pressure.

**NOTE** If unable to achieve output during calibration process, turn zero adjustment screw counter clockwise for up to 30 revolutions, until output pressure rises.

5. Increase electrical input signal to its maximum value (e.g. 20 mA for a 4-20 mA unit).
6. Observe the output pressure. If necessary adjust the span screw until reaching maximum output pressure setting.

**NOTE** For I/P (current) input models turn span screw counter clockwise to increase pressure, clockwise to decrease pressure. For E/P (voltage) input models turn span screw clockwise to increase pressure, counter clockwise to decrease pressure.

7. The Zero and Span adjustments are interactive. After adjusting the span it will be necessary to recheck the zero. Repeat steps 3-6 until both end points are at the required values.
8. For reverse acting performance interchange the black and white electrical signal leads and carry out the same procedure as described above. Adjust the zero screw with minimum input (4mA) to get maximum output then adjust span screw with maximum input (20mA) to get minimum output. Repeat as necessary.

Figure 2 Electrical Schematic

Notes:
1. For 4-20 mA and 10- mA use J1 as positive input
2. For 10-50 mA change R4 to 100 Ohms
3. For 1-9 VDC and 0-10 VDC remove R2, use J5 as positive input.
2.2 Dimensional Drawings (Dimensions are in mm)

- (2) #10-32 UNF-2A x .38 DP. Mounting Holes (Shown with Bracket Screws Installed)
- Removable Mounting Bracket
- Diameter 28.7
- 1/2 NPT
- Max (Square) 2.88
- 2.85
- 2.18
- 21/33 Diameter MNTG. Holes
- (2) #18 GA. Wire Leads, 18" Long. Black = Positive. White = Negative
- 1/4 NPT TYP
- 1.50
- 1.50
- 38.1
- 38.1
- IN
- OUT
- Alternate Out/Gauge Port TYP. 180 Apart

2.3 Intrinsically Safe Operation

2.3.1 Valtorc International offers Factory Mutual Intrinsically Safe approval as a standard feature on all units with a 4-20 mA input signal.
### 3. MAINTENANCE

Under normal circumstances, no maintenance should be required. If clean dry air is not used the orifice can become blocked. To clean, first turn off supply air, unscrew and remove orifice assembly (large silver screw head located above the outlet port). Then unplug orifice by using a wire that has a smaller diameter than 0.015 in. (0.38 mm). Use compressed air to blow out any loose particles inside the orifice assembly. Screw orifice assembly back into unit.

### 4. TROUBLESHOOTING

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![Diagram of IP6000 installation and operation manual](image)